

Ibaitarte Kalea 20 20870 Elgoibar (Gipuzkoa) T. (+34) 943 840 007 berkoa@berkoa.com



▶ Rotary Friction Welder.





DESCRIPTION

- Two working ranges:
 - Up to 20 tons of push and 3,000 rpm.
- Up to 60 tons of push and 1,500 rpm.
- Length of pieces up to 850 mm, expandable as needed.
- Rotating part clamping by claw chuck. Possibility of clamping by gripper.
- Static piece clamping by self-centering clamp. Variety of claw types; in "V", spherical caps, etc.
- Flash or burr machine turning.
- New process control system, Controler BLSC 4.0. Possibility of storing data characteristic of each piece; traceability.
 - Pressures. R.P.M. Time. Torque. Process curves.



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