

RHO-4 Special Transfer Grinding Machine



- ▶ Special transfer grinding machine for diesel injection pump cam seating.

CUSTOMIZED SPECIAL MACHINES



DESCRIPTION

- ▶ Two High Frequency Spindles for roughing and one for finishing.
- ▶ Dressing wheel for roughing and finishing wheels.
- ▶ Special machine with transfer philosophy, with 4 working stations; loading station, charging station, machining-grinding station, measurement station discriminating good parts, parts to be recovered, bad parts, or parts to be checked. The parts to be recovered will return automatically to the machining station, and will go on with the used process of the machine (measurement and unloading). Unloading station: through the frontal side of the machine in the main motorized belt, ok parts exit. For the side track, bad parts, or parts to be checked.
- ▶ Dressing head max. speed: 5.725 rpm.
- ▶ High Frequency Spindle max. speed: 90.000 rpm.



Ibaitarte Kalea 20
20870 Elgoibar (Gipuzkoa)
T. (+34) 943 840 007
berkoa@berkoa.com
